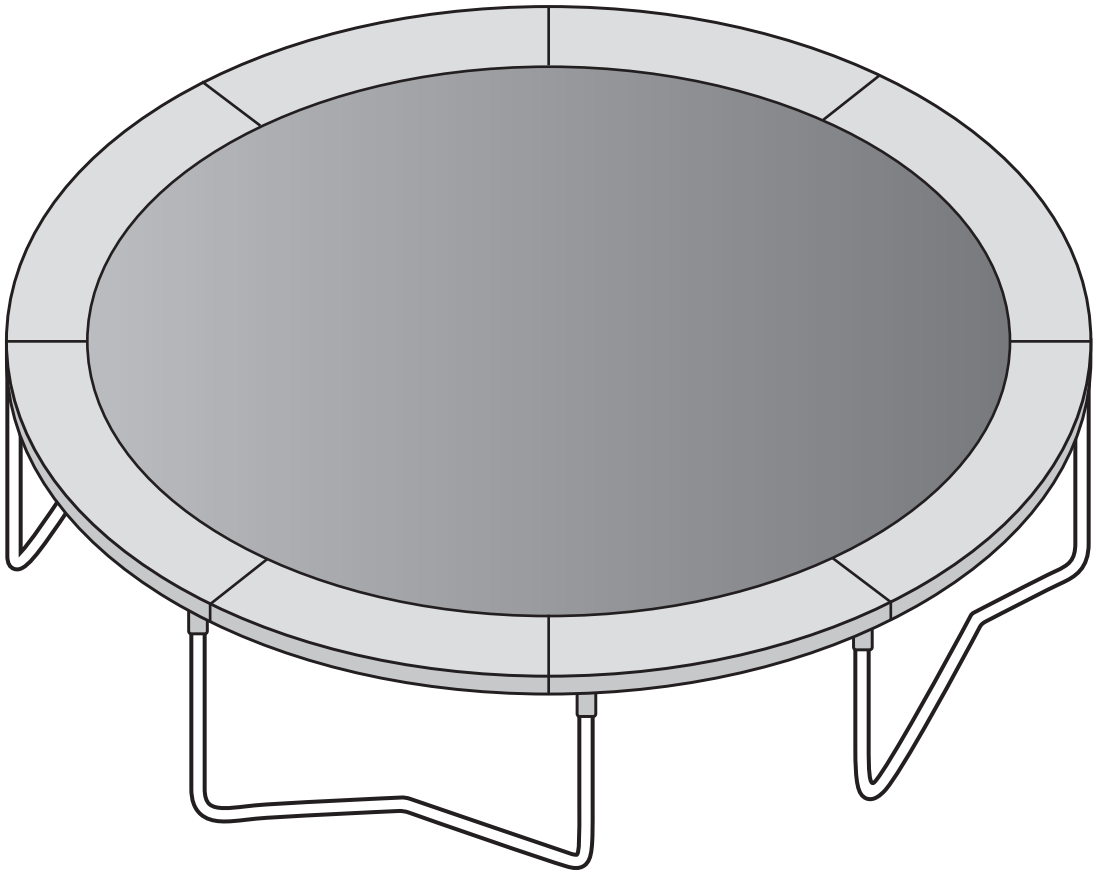
User's Manual

8' Round Trampoline



Model SWTC891

⚠ WARNING

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.
Maximum user weight 175 lbs.

⚠ IMPORTANT

Trampoline / Enclosure's are susceptible to winds. Be sure to secure your Trampoline / Enclosure. Wind Damage is not covered in the warranty of your trampoline.

SKYWALKER TRAMPOLINES™

Model ____SWTC891_____

A serial number decal is found on one of the trampoline legs. Model number decal tag is located on the jumping mat.

CONTENTS

Important Precautions 3
Warning Label Placement. 4
Before You Begin.....4
Trampoline Safety Information 5
Methods of Accident Prevention 6
Use and Instructional Material 7
Instructional Program and Model Lessons 8
Basic Trampoline skills.....9-10
Assembly.....11-14
Care and Maintenance 15
Exploded Drawing and Part List.....16
Ordering Replacement Parts.....16
Limited Warranty.....back

QUESTIONS?

If you have questions after reading this manual, please call our toll-free Customer Care Hot Line. The trained technicians on our Customer Care Hot Line will provide immediate assistance.

Customer Care Hot Line: 1-866-603-Jump (5867)
Monday—Friday, 8 a.m.—5 p.m. Mountain Time

REPLACEMENT PARTS

www.skywalkertrampolines.com

! WARNING

Read the assembly, installation, care, maintenance, and use instructions in this manual prior to assembling and using this trampoline. Save this manual for future reference.

IMPORTANT PRECAUTIONS

! WARNING: To reduce the risk of serious injury, read and follow all of the warnings, precautions, and instructions in this manual before you assemble (put together) and use the trampoline.

1. It is the responsibility of the owner and supervisors of this trampoline to make sure all users obey the safety instructions printed in this manual.

2. Be sure the trampoline is on a level surface before you use it.

3. Be sure there is enough clear space above the trampoline before you use it. It is best to have at least 24 feet of clear space above the ground. This space must be clear of wires, tree limbs, and any other possible hazards.

4. Lateral (sidewise) clearance is very important. Place the trampoline where it is not near walls, buildings, fences, sidewalks, and other play areas. Always keep a clear space on all sides of the trampoline.

5. Use the trampoline in an area with lots of light. If the trampoline is in a shady area, you may need to use artificial (electrical) lighting in the area.

6. Be sure the trampoline is only used with your permission. Always have someone there to supervise when it is being used. If you use a ladder to get on the trampoline, be sure it is removed when the trampoline is not being used.

7. Always inspect the trampoline before it is used and replace any worn, defective, or missing parts. (Jumpers may be hurt if the trampoline is used when it is in poor condition.)

8. Remove any objects from under the trampoline.

9. This trampoline is made for users who do not weigh more than 175 pounds. Children less than 6 years old should not jump on it.

10. Do not let more than one person jump on the trampoline at the same time. Two or more people jumping at the same time can cause someone to be badly hurt.

11. If you do not use the trampoline correctly someone can be seriously hurt.

12. The trampoline should only be used when an older person, who knows the proper safety precautions, is there to supervise.

13. Always climb onto and off of the trampoline. Never jump onto it or off of it. Do not use the trampoline to bounce you to other objects.

14. You can get hurt if you hit the frame or fall through the springs when you get onto or off of the trampoline, or when you are jumping on it. Stay in the center of the mat when jumping. Be sure the frame pad is securely in place to cover the trampoline frame before you use it. The frame pad is not made to support your weight. Never step or jump directly onto the frame pad.

15. The trampoline is a bouncing device that bounces the jumper higher than he is used to jumping. It can also cause many different body movements than the jumper is used to. Bouncing off of the trampoline, hitting the frame or springs, or landing on the mat wrong can cause the jumper to get hurt.

16. Do not try to do somersaults (flips), or let someone else do somersaults(flips), as it can cause a broken head, neck, back, or leg. Even if you land in the middle of the mat, landing on your head or neck can cause you to be badly hurt, become paralyzed, or even die.

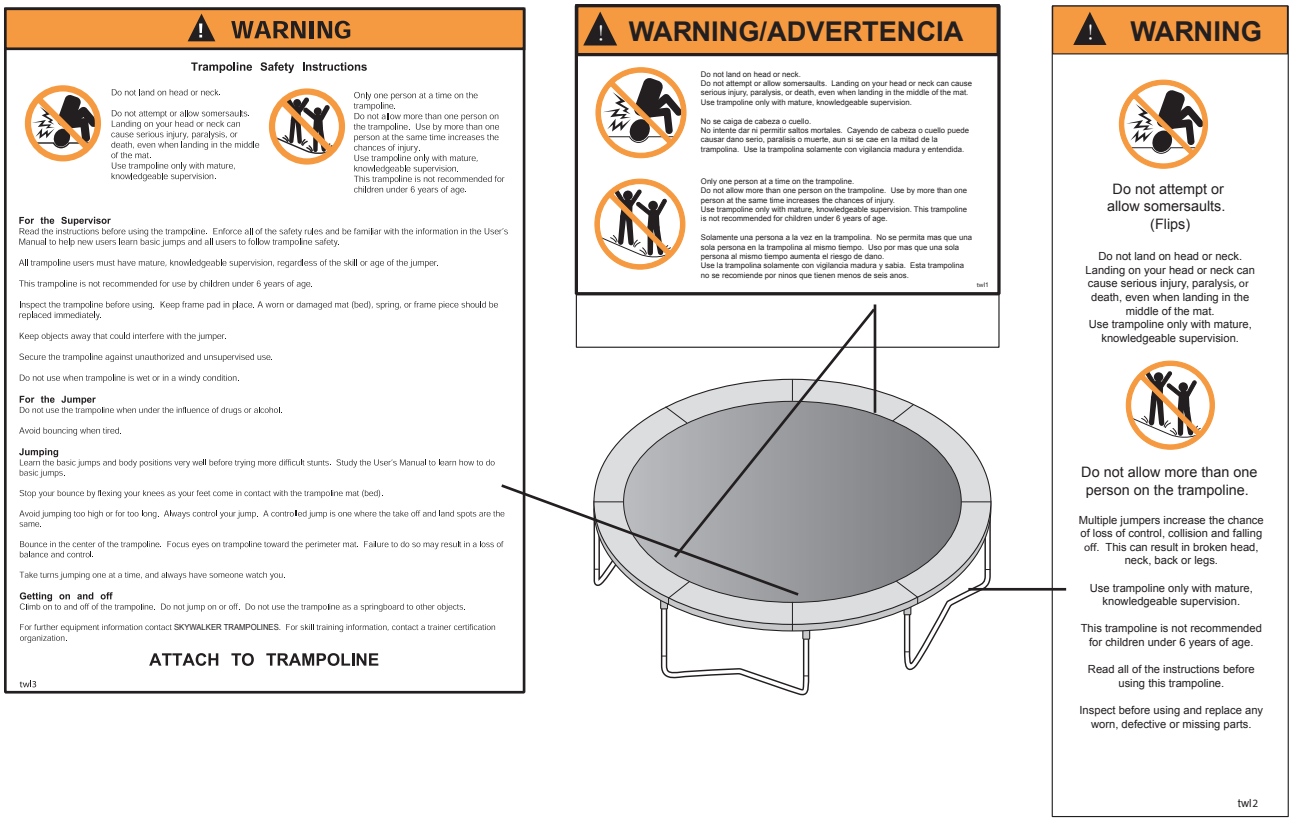
17. Jumpers who lose control of their jump may land on the mat wrong, land on the frame or springs, or fall off of the trampoline. Trying to do stunts you don't know how to do can cause you to get hurt.

18. Do not use the trampoline if you have been using alcohol or drugs. These things cause you to not be able to move as fast, have poor judgment, and have poor physical coordination.

19. Do not jump on the trampoline while you have or are holding something, especially something that is sharp or breakable.

20. Bounce only when the top of the mat is dry. There should be little or no air movement. The trampoline must not be used in gusty or strong winds.

WARNING LABEL PLACEMENT


WARNING
Trampoline Safety Instructions
Do not land on head or neck.
Do not attempt or allow somersaults. Landing on your head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the mat.
Use trampoline only with mature, knowledgeable supervision.
Only one person at a time on the trampoline.
Do not allow more than one person on the trampoline. Use by more than one person at the same time increases the chances of injury.
Use trampoline only with mature, knowledgeable supervision.
This trampoline is not recommended for children under 6 years of age.
For the Supervisor
Read the instructions before using the trampoline. Enforce all of the safety rules and be familiar with the information in the User's Manual to help new users learn basic jumps and all users to follow trampoline safety.
All trampoline users must have mature, knowledgeable supervision, regardless of the skill or age of the jumper.
This trampoline is not recommended for use by children under 6 years of age.
Inspect the trampoline before using. Keep frame pad in place. A worn or damaged mat (bed), spring, or frame piece should be replaced immediately.
Keep objects away that could interfere with the jumper.
Secure the trampoline against unauthorized and unsupervised use.
Do not use when trampoline is wet or in a windy condition.
For the Jumper
Do not use the trampoline when under the influence of drugs or alcohol.
Avoid bouncing when tired.
Jumping
Learn the basic jumps and body positions very well before trying more difficult stunts. Study the User's Manual to learn how to do basic jumps.
Stop your bounce by flexing your knees as your feet come in contact with the trampoline mat (bed).
Avoid jumping too high or for too long. Always control your jump. A controlled jump is one where the take off and land spots are the same.
Bounce in the center of the trampoline. Focus eyes on trampoline toward the perimeter mat. Failure to do so may result in a loss of balance and control.
Take turns jumping one at a time, and always have someone watch you.
Getting on and off
Climb on to and off of the trampoline. Do not jump on or off. Do not use the trampoline as a springboard to other objects.
For further equipment information contact SKYWALKER TRAMPOLINES. For skill training information, contact a trainer certification organization.
ATTACH TO TRAMPOLINE
twl3
WARNING/ADVERTENCIA
Do not land on head or neck.
Do not attempt or allow somersaults. Landing on your head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the mat.
Use trampoline only with mature, knowledgeable supervision.
No se caiga de cabeza o cuello.
No intente dar ni permitir saltos mortales. Cayendo de cabeza o cuello puede causar dano serio, paralisis o muerte, aun si se cae en la mitad de la trampolina. Use la trampolina solamente con vigilancia madura y entendida.
Only one person at a time on the trampoline.
Do not allow more than one person on the trampoline. Use by more than one person at the same time increases the chances of injury.
Use trampoline only with mature, knowledgeable supervision. This trampoline is not recommended for children under 6 years of age.
Solamente una persona a la vez en la trampolina. No se permita mas que una sola persona en la trampolina al mismo tiempo. Uso por mas que una sola persona al mismo tiempo aumenta el riesgo de dano.
Use la trampolina solamente con vigilancia madura y sabia. Esta trampolina no se recomiende por ninos que tienen menos de seis anos.
twl1
WARNING
Do not attempt or allow somersaults. (Flips)
Do not land on head or neck. Landing on your head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the mat.
Use trampoline only with mature, knowledgeable supervision.
Do not allow more than one person on the trampoline.
Multiple jumpers increase the chance of loss of control, collision and falling off. This can result in broken head, neck, back or legs.
Use trampoline only with mature, knowledgeable supervision.
This trampoline is not recommended for children under 6 years of age.
Read all of the instructions before using this trampoline.
Inspect before using and replace any worn, defective or missing parts.
twl2

The labels shown on this page have been attached to the trampoline in the indicated locations. The placard will be attached by the owner (see step 8 on page 14). If one of the labels or the placard is missing or illegible, call our Customer Care Hot Line toll-free at 1-866-603-Jump (5867), Monday through Friday, 8 a.m. until 5 p.m. Mountain Time, to order a free replacement label or placard. Attach the label or placard in the location shown.

Note: The labels and placard are not shown as actual size.

BEFORE YOU BEGIN

Thank you for choosing a Skywalker Trampoline Brand Trampoline. The Round Trampolines are designed and crafted to provide many years of fun and fitness. This trampoline comes equipped with warnings and instructions for the assembly, care, maintenance, and use of the trampoline. This information must be read by all trampoline supervisors and users before any person is allowed to jump on the trampoline.

If you have questions after reading this manual, please call our toll-free Customer Care Hot Line at 1-866-603-Jump (5867), Monday through Friday, 8 a.m. until 5 p.m. Mountain Time (excluding holidays). To help us assist you, please mention the model and name of the trampoline when calling. (See the inside cover of this manual.)

TRAMPOLINE SAFETY INFORMATION

In trampoline use, as in all active recreational sports, participants can be injured. However, there are steps that can be taken to reduce the risk of injury. In this section, primary accident patterns are identified and the responsibilities of supervisors and jumpers in accident prevention are described.

ACCIDENT CLASSIFICATION

Somersaults (flips): Landing on your head or neck, even in the middle of the trampoline mat, increases the risk of a broken back or neck, which can result in paralysis or death. Such events can occur when a jumper makes an error trying to perform a forward or backward somersault (flip). Do not perform somersaults (flips) on this backyard trampoline.

Multiple Jumpers: More than one jumper at a time on the trampoline increases the chance of a jumper becoming injured by losing control of his or her jump. Jumpers may collide with one another, fall off of the trampoline, fall onto or through the springs, or land incorrectly on the mat. The jumper weighing the least is the jumper most likely to be injured.

Mounting and Dismounting (Getting On and Off): The trampoline mat is 20 inches above ground level. Jumping from the trampoline to the ground or any other surface may result in injury. Jumping onto the trampoline from a roof, deck, or other object also presents a risk of injury. Smaller children may need assistance getting onto or down from the trampoline. Climb carefully onto and off of the trampoline. Do not step onto the springs or the frame pad. Do not grasp the frame pad to pull yourself onto the trampoline.

Striking the Frame or the Springs: Injury may result from hitting the frame or falling through the springs while jumping or getting onto or off of the trampoline. Stay in the center of the mat when jumping. Be sure to keep the frame pad in place to cover the frame. The frame pad is not made or intended to support the weight of the trampoline user. Do not step or jump directly onto the frame pad.

Loss of Control: Jumpers who lose control of their jumps may land on the mat incorrectly, land on the frame or springs, or fall off of the trampoline. A controlled jump is one where the landing is in the same spot as the takeoff. Before learning a more difficult stunt, you should be able to do the one before over and over with control. Attempting a stunt beyond present skill levels increases the chance of loss of control. To regain control and stop your jump, bend your knees sharply when you land.

Alcohol or Drug Use: The chance of injury increases when a jumper has consumed alcohol or taken drugs. These substances impair a person’s reaction time, judgment, and physical coordination.

Encountering Objects: Jumping on a trampoline while other people, pets, or objects are underneath it will increase the chance of getting hurt. Jumping while holding or having an object on the trampoline, particularly one that is sharp or breakable, will increase the chance of injury. Placing a trampoline too close to overhead electrical wires, tree limbs, or other objects can increase the chance of injury.

Poor Maintenance of the Trampoline: Jumpers may be injured if a trampoline is used when it is in poor condition. A torn mat, bent frame, broken spring, or missing frame pad, for example, should be replaced before anyone is allowed to jump. Inspect the trampoline before each use.

Weather Conditions: A wet trampoline mat is too slippery for safe jumping. Gusty or high winds can cause jumpers to lose control. To reduce the chance of injury, use the trampoline only when the weather is good.

Access: To prevent access to the trampoline by unsupervised smaller children, the optional access ladder should always be taken away and stored in a safe place when the trampoline is not in use.

METHODS OF ACCIDENT PREVENTION

The Supervisor's Role in Preventing Accidents

It is the responsibility of the supervisors of trampoline users to provide knowledgeable and mature supervision. They need to know and enforce all of the rules and warnings printed in this manual to minimize the likelihood of accidents and injuries. They also need to inform users of these rules. During periods of time when supervision is unavailable or inadequate, this may require that the trampoline is taken down, placed in a secure area, or otherwise secured against unauthorized use. Another option that may be considered is covering the trampoline with a heavy tarp that can be secured with locks and chains. It is the responsibility of the supervisor to make sure that the placard with TRAMPOLINE SAFETY INSTRUCTIONS (see step 8 on page 14) is kept posted on the trampoline and that jumpers are informed about these instructions.

The Jumper's Role in Preventing Accidents

Education on the part of the user is a must for safety. Users must first learn a low, controlled bounce and then learn the basic landing positions and combinations before proceeding to intermediate skills. Jumpers must understand why they have to master "control" before they can start thinking about other moves. Understanding the proper progression of skills in jumping on a trampoline must be the first lesson. Review this manual to learn about the basic techniques for using the trampoline. Follow the rules on the placard with TRAMPOLINE SAFETY INSTRUCTIONS (see step 8 on page 14). For further information or additional instructional materials, contact a certified trampoline instructor.

TRAMPOLINE SAFETY INSTRUCTIONS

For the Supervisor

Read the instructions before using the trampoline. Enforce all of the safety rules. Become familiar with the information in this manual so you can help new users learn basic jumps and all users follow trampoline safety. All trampoline users must have mature, knowledgeable supervision, regardless of their skill or age.

This trampoline is not recommended for use by children under 6 years of age.

Inspect the trampoline before using it. Do not use the trampoline without the frame pad securely in place to cover the frame. Do not use the trampoline when it is wet or in a windy condition. A worn or damaged mat, spring, or frame piece should be replaced immediately.

Keep objects away that could interfere with the jumper.

Secure the trampoline against unauthorized and unsupervised use.

For the Jumper

Do not use the trampoline when you have been using drugs or alcohol.

JUMPING

Learn fundamental jumps and body positions thoroughly before trying more advanced skills. Know your own limits in performing each of the trampoline jumps. Study this manual to learn how to do basic jumps.

Stop your bounce by flexing your knees as your feet come in contact with the trampoline mat. Learn this skill before attempting any others.

Avoid jumping too high or for too long. Always control your jump. A controlled jump is one where the landing is in the same spot as the takeoff.

Bounce in the center of the trampoline. Focus eyes on trampoline toward the perimeter. If you don't do this you may lose your balance and control.

Take turns jumping, one at a time, and always have someone watch you.

GETTING ON AND OFF

Climb onto and off of the trampoline. Do not jump onto or off of it. Do not use the trampoline as a springboard to jump to other objects or places.

For additional information regarding equipment, contact Skywalker Holdings, LLC. For additional information regarding skill training, contact a trained, certificated organization.

USE AND INSTRUCTIONAL MATERIAL

OVERVIEW OF TRAMPOLINE USE

The first periods of trampoline use should focus on learning fundamental body positions and practicing the eight basic bounces that are described on pages 9 and 10.

During this learning period, jumpers should practice these basic techniques and perfect them. Braking, or checking the bounce, should be taught first and stressed as a safety measure. Jumpers should brake their jump whenever they start to lose their balance or control. This is done by simply flexing the knees sharply upon landing and absorbing the upward thrust of the mat. This allows the jumper to stop suddenly and avoid losing control.

With trampoline use, the takeoff point and landing point of a good, controlled jump are in the same spot. An exercise is considered learned only when a jumper is able to perform it correctly time after time. Jumpers should never go on to any advanced stunt until they can perform all previous stunts correctly each time.

Allow each jumper a brief turn on the trampoline. Extended bouncing exposes an overtired user to an increased risk of injury. Longer turns tend to lessen the interest of others waiting to jump. Clothing should consist of a T-shirt and shorts. Jumpers should wear regulation gymnastic shoes or heavy socks, or they may jump barefoot. Street shoes or tennis shoes should not be worn on the trampoline. Beginning jumpers may wish to wear loose-fitting protective clothes, such as a long-sleeve shirt and pants, until correct landings are mastered. This will reduce the chance of mat (bed) burns from improper landings on elbows and knees. No hard-sole shoes should be worn, as they cause extra wear on the trampoline mat.

Mounting and dismounting (getting on and off) properly should be a strict rule from the beginning. Users should climb onto the trampoline by placing their hands on the frame and stepping or rolling up onto the frame, across the springs, and onto the mat. They should not step directly on the frame pad or hold on to the frame pad when getting onto or off of the trampoline. Users should always place their hands on the frame while getting on or off. To get off, jumpers should walk to the side of the mat, bend over and place one hand on the frame, and then step from the mat to the ground. If you have installed the optional ladder, its rungs can be used to get on or off. Always face the ladder and place your hands on the frame. Make sure your foot has secure contact with the ladder rung when using it.

Reckless bouncing should not be permitted. All skills should be learned at moderate heights. Control, rather than height, should be emphasized. Jumpers should be forbidden to practice alone and unsupervised.

INSTRUCTIONAL PROGRAM AND MODEL LESSONS

The following lessons are examples of an instructional program. They should follow a complete discussion and demonstration of body mechanics between the supervisor and the student(s). See pages 9 and 10 for descriptions of basic trampoline skills.

Lesson 1
1. Mounting and dismounting (getting on and off)—Demonstration and practice of proper techniques.
2. Fundamental bounce—Demonstration and practice.
3. Braking (stopping the bounce)—Demonstration and practice. Braking on command.
4. Hand and knee drop—Demonstration and practice, stressing four-point landing and alignment.

Lesson 2
1. Review and practice of skills already learned.
2. Knee drop—Half twist to the right, to the left, to the feet, and then to the knees.
3. Seat drop—Half twist to the feet. Seat drop, knee drop, hand and knee drop, repeat.

Lesson 3
1. Review and practice of skills already learned.
2. Front drop—To save time and avoid mat (bed) burns, all students should be requested to assume the front drop position on the floor while the instructor checks for faults. Suggested progression: from hand and knee bounce, the body is extended for the landing in the front drop position, and the rebound is made to the feet.
3. Practice routine—Hand and knee drop, front drop, feet, seat drop, half twist to feet.

Lesson 4
1. Review and practice of skills already learned.
2. Back drop—Demonstration, emphasizing the forward thrust of the hips by arching the body as one leg is brought forward from the standing (not bouncing) position, and the drop to the back with the chin held forward to the chest and the eyes forward on the frame pad. Spotting this skill is most important. Demonstration of back drop with low bounce and practice of both techniques.

Lesson 5
1. Review and practice of skills already learned, encouraging original routines based on them.
2. Half turntable—Start from the front drop position and push to the left or right with the hands. Turn the head and shoulders in the same direction. Keep the back parallel to the mat and the head up. After completing a half turn, land in the front drop position.

Lesson 6
1. Swivel hips—Suggested progression: seat drop, feet, half twist, repeat; seat drop, half twist to feet, repeat; seat drop, half twist to seat drop.
2. Half turntable.

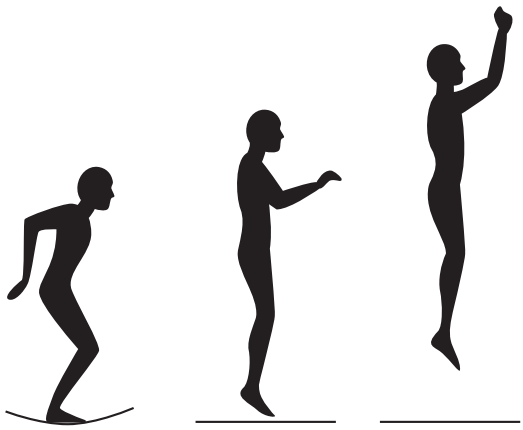
Lesson 7

The student should now be encouraged to design and organize routines, with emphasis on good form. The instructor may judge or grade students and arrange groupings for further instruction accordingly. To stimulate interest in competition, the game of "Trampoline Horse" can be introduced. Before the game begins, students must count off. To start the game, student number 1 performs a stunt. Student number 2 then mounts the trampoline, performs the same stunt and adds a second stunt. Student number 3 mounts and performs stunts 1 and 2 and adds a third stunt. Thus the series of stunts is continuously lengthened. The first person to miss a stunt in the series assumes the letter "H" and starts a new series with a stunt. If a person misses again, he assumes the letter "O." When a person accumulates "H-O-R-S-E," he or she is eliminated from the game. The last remaining contestant is the winner. Lesson planning from this point on should be facilitated by contacting a certified trampoline instructor.

BASIC TRAMPOLINE SKILLS

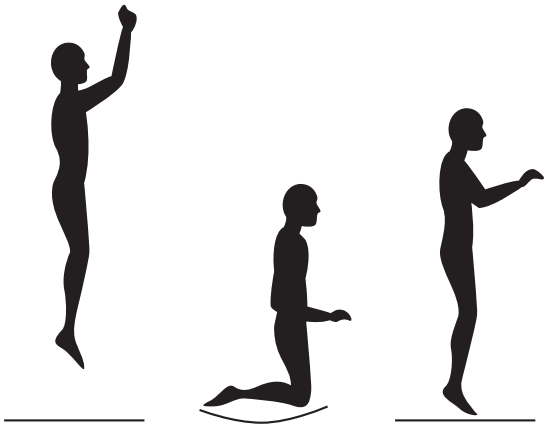
Fundamental Bounce

1. Start from a standing position with your head erect and your eyes on the frame pad.
2. Swing your arms forward and up in a circular motion.
3. Bring your feet together and point your toes downward while in the air.
4. Keep your feet about 15 inches apart when landing on the mat.



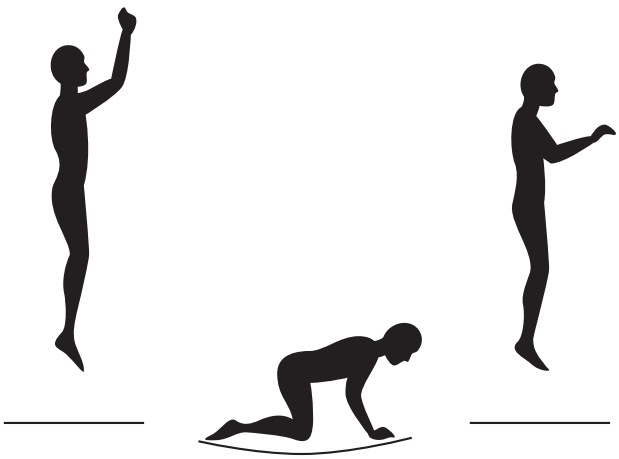
Knee Drop

1. Start bouncing from a standing position, keeping your eyes on the frame pad.
2. Land on your knees, keeping your back straight and your body erect.
3. Come back up to an erect position.



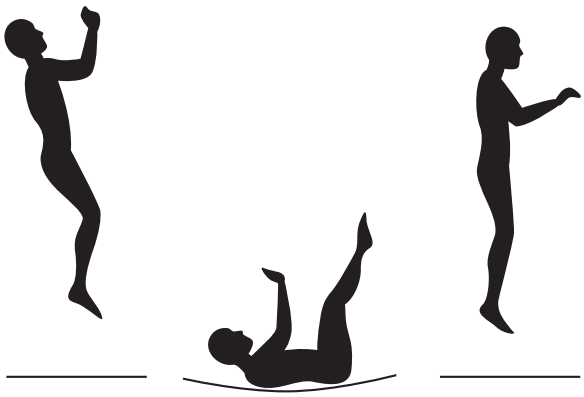
Hand and Knee Drop

1. Start bouncing from a standing position, keeping your eyes on the frame pad.
2. Land on the mat on your hands and knees.
3. Push with your hands and come back up to an erect position.



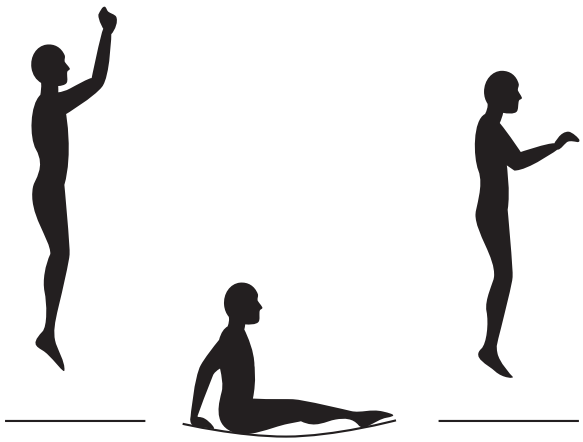
Back Drop

1. Start from a low bounce and land on your back.
2. Keep your chin forward on your chest as you land.
3. Kick forward and up with your legs to return to an erect position.



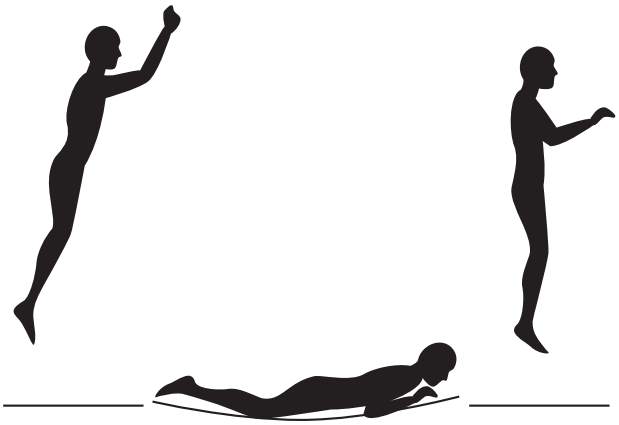
Seat Drop

1. Land in a sitting position with your legs parallel to the mat.
2. Place your hands on the mat beside your hips.
3. Push with your hands to return to an erect position.



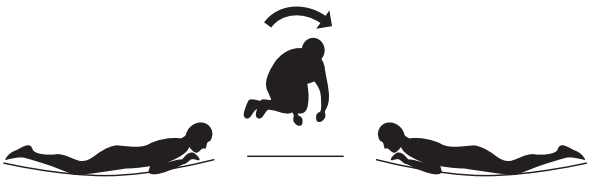
Front Drop

1. Start from a low bounce and land on the mat in a prone position.
2. Keep your head up and your arms extended forward on the mat.
3. Push with your arms to return to an erect position.



Half Turntable

1. Start from the front drop position and push to the left or right with your arms to begin turning your body in the opposite direction.
2. Turn your head and shoulders toward the direction that your body is turning.
3. Keep your back parallel to the mat and your head up.
4. After completing a half turn, land in the front drop position.



Swivel Hips

1. Start with a seat drop.
2. Turn your head to the left or right and swing your arms up in the same direction.
3. Turn your hips in the same direction as your head and arms, completing a twist.
4. Land in the seat drop position.

ASSEMBLY

IMPORTANT ASSEMBLY INFORMATION

- Need phillips screw driver (included).
- Assembly requires two persons.
- Wear gloves to protect your hands from pinch points during assembly.

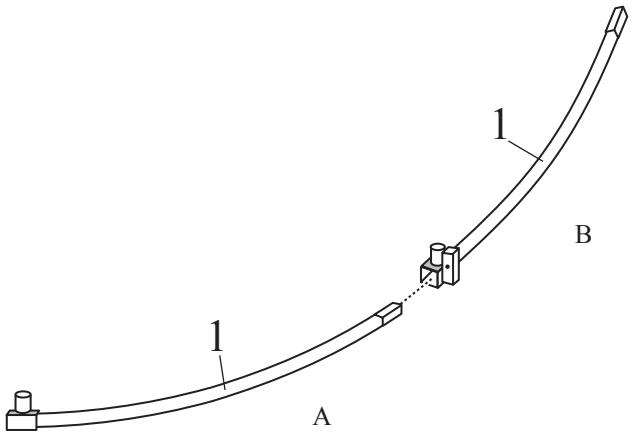
TRAMPOLINE PLACEMENT

1. Place the trampoline on a level surface before using it.
2. Adequate overhead clearance is essential. A minimum of 24 feet from ground level is best. Provide clearance from wires, tree limbs, and other possible hazards. Lateral (sideways) clearance is also essential. Place the trampoline away from walls, structures, fences, and other play areas. Always have a clear space on all sides of the trampoline.
3. Use the trampoline in an area with lots of light. If the trampoline is indoors or in a shady areas you may need to use artificial (electrical) lighting in the area.
4. Secure the trampoline against unauthorized and unsupervised use.
5. Remove any objects from beneath the trampoline.
6. The owner and supervisors of the trampoline are responsible to make all users aware of practices specified in this manual.

1. Make sure that you understand the information in the box at the top of this page.

Lay two Top Tubes (1) (A with "T"-Joint and B with Socket in the inset drawing) on the ground in the positions shown. Make sure the Top Tubes are turned so the small holes (spring holes) are facing the ground.

Insert one end of the Top Tube with "T"-Joint (A) into the socket of the other Top Tube with socket (B). The Top Tubes should now appear as shown in step 2, below.

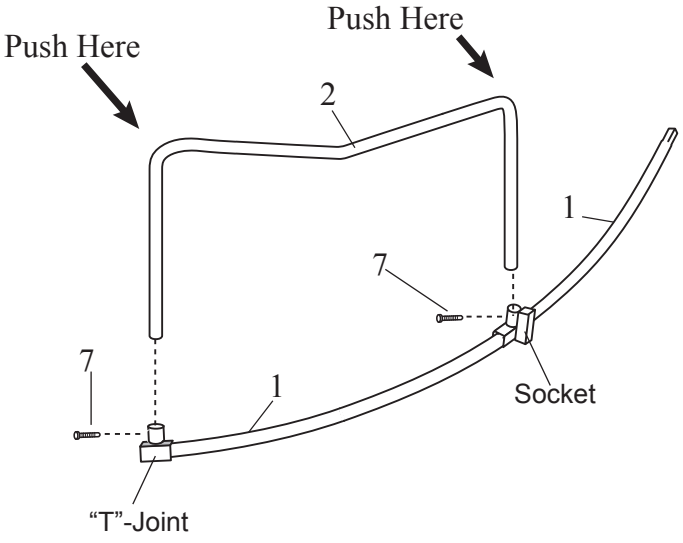


2. The peak of the Leg Brace (2) should point toward the ground.

Insert one of the Legs (2) halfway into one of the Top Tubes with "T" -Joint (1) assembled in step 1. Insert the other Leg halfway into the Socket. Press down on both Legs at the same time and fully insert them into the Sockets and "T" -joint, secure with the screw(7).

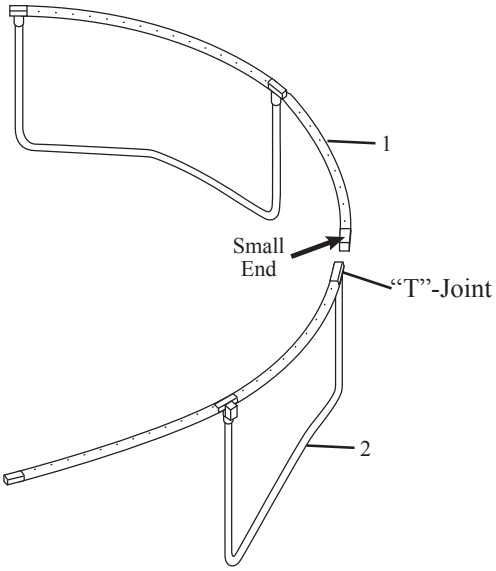
Note: You may need to pull outwardon the Legs as you insert them into the Socket and "T"-Joint if the assembly is not smoothly.

Repeat steps 1 and 2 three additional times to assemble three more leg sections.



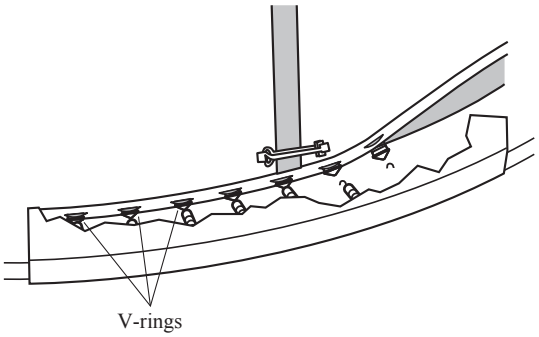
3. Note: This step requires two persons. During this step, you will connect the four assembled leg sections

Stand two leg sections and hold them in the positions shown. Insert the small end of the Top Tube into the indicated Top Tube with “T”-Joint (1) on the other leg section. Repeat this step until all four leg sections are connected. When this step is completed, the frame will be fully assembled and freestanding.



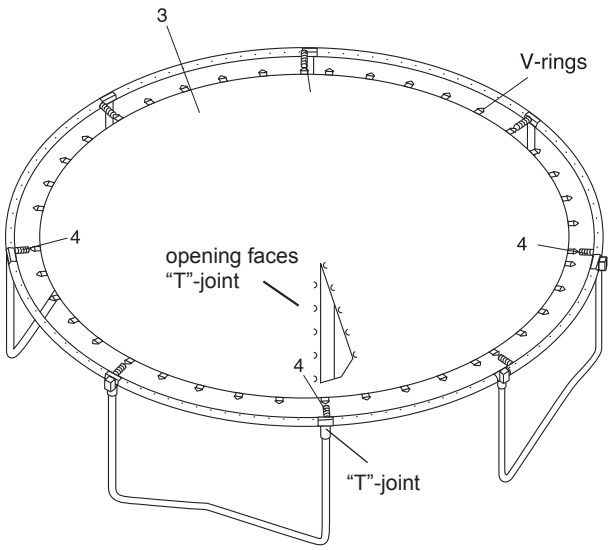
4. Lay the Bed (Mat) (3) on the ground inside the assembled frame. Make sure that the two warning decals (not shown) are on top of the Bed (Mat). (Not Shown.)

Note: If you purchased the Skywalker Trampoline Combo, the enclosure was pre-installed on the Bed (Mat) (3) at the factory. Inspect the attachments of the enclosure Netting to the trampoline mat (bed). Make certain each of the V-rings on the trampoline mat (bed) is threaded through the corresponding “buttonhole” in the Netting. Be sure the opening in the Netting faces one of the “T”-Joints. If you did not purchase a Trampoline enclosure, disregard this paragraph.

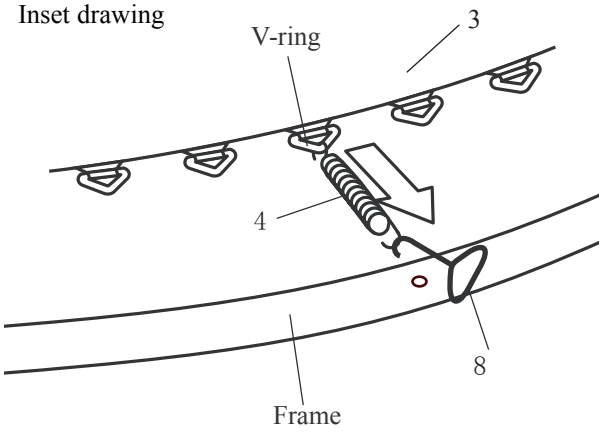


Note: There are 56 V-rings around the edge of the Bed (Mat) (3) and 56 holes around the top of the frame. In Steps 4 and 5 you will attach the Bed (Mat) (3) to the frame, using 56 Springs (4).

Caution: It is wise to wear leather gloves while attaching the Springs. Be careful where you place your hands as the Springs and frame joints can pinch.



Attach the Springs (4) as follows: Hook one end of a Spring (4) into a V-ring. (See the inset drawing.) Hook the other end of the spring with the Spring Tool(8), then pull it until it reaches the frame. Push the end of the Spring into a hole in the frame. Unhook the Spring Tool(8).



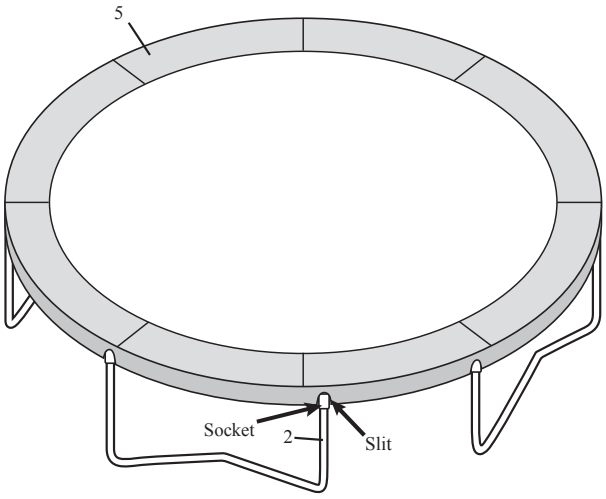
After you have hooked one Spring (4) into one of the V-rings on the Bed (Mat) (3), count exactly 14 V-rings and 14 frame holes in a clockwise direction. Attach a second Spring to the V-ring and frame at this point. Count 14 V-rings and 14 frame holes in a clockwise direction and attach a third Spring. Count 14 V-rings and 14 frame holes in a clockwise direction and attach a fourth Spring.

5. After attaching the first four Springs (4), count exactly 7 V-rings and 7 frame holes in a clockwise direction. Attach another Spring to the V-ring and frame at this point. Count 14 V-rings and 14 frame holes in a clockwise direction and attach another Spring. Count 14 V-rings and 14 frame holes in a clockwise direction and attach another Spring. You will now have 8 evenly spaced Springs (4) attaching the Bed (Mat) (3) to the trampoline frame.

Attach remaining Springs (not shown) evenly between the eight attached Springs in the same manner as before.

Continue to attach the remaining Springs between the previously attached Springs, until all Springs are attached.

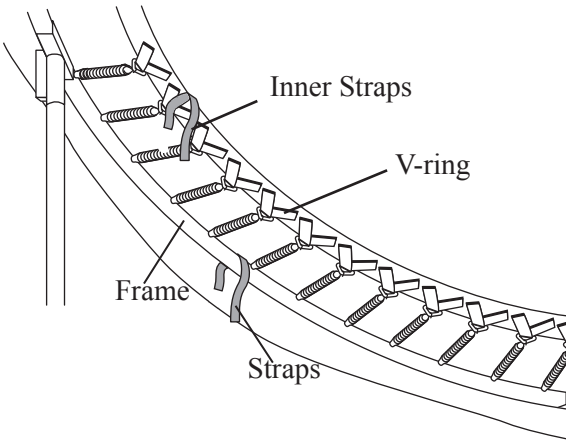
Safety Note: For the Bed (Mat) (3) to have the even tension necessary for safety in jumping, the Springs (4) must be attached as described. As you attach Springs, carefully count the V-rings and frame holes. If a V-ring or hole is skipped, reattach the Springs in the proper position.



6. Lay the frame Pad (5) on the frame. Adjust the position of the Frame Pad so that the slits are directly above the Sockets, as shown.

(If you are using the SKYWALKER TRAMPOLINE Round trampoline Enclosure, go to the SKYWALKER TRAMPOLINE Round trampoline Enclosure User's Manual, pages 8-11, for instructions in assembling the Enclosure. The Enclosure must be assembled and secured to the trampoline frame before proceeding further with trampoline assembly.)

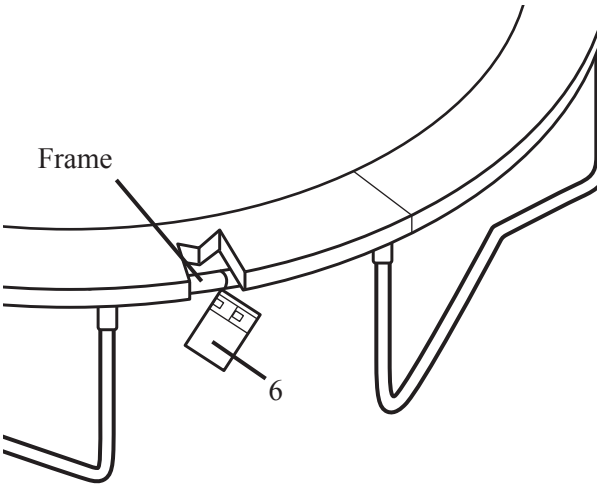
Safety Note: Do not use the trampoline without the Frame Pad. The Frame Pad is designed to reduce the possibility of injuries due to jumpers coming in contact with the trampoline frame. If you do not have a Frame Pad, contact your dealer to obtain one. Properly install the Frame Pad before using the trampoline.



7. Look under the trampoline pad and locate the straps attached to the underside of the Frame Pad. Position each outer strap so that one strap is tied on each side of the frame as shown. One end of each inner strap through the V-ring, then tied them up.

Repeat this step with the remaining straps (not shown).

8. Using the included plastic tie, attach the Safety Placard (6) to the frame near the point where jumpers will climb onto and off the trampoline.



The trampoline is now fully assembled. Make sure that all parts are securely attached. Familiarize yourself and all users of the trampoline with the safety precautions, use and instructional materials, and care and maintenance instructions in this manual before using the trampoline.

DISASSEMBLY (TAKING APART)

To disassemble (take apart) the trampoline, follow assembly steps 1 through 8 in reverse order. Do not attempt to disassemble any frame parts before the springs and the mat have been removed. Use gloves to protect your hands from pinch points while taking the trampoline apart.

CARE AND MAINTENANCE

CARE

Do not allow pets on the trampoline, as their claws may snag and pull the mat material or damage the frame pad.

The trampoline is intended to be used by one person at a time who weighs not more than 175 pounds. The user should be either barefoot, wearing socks, or wearing gymnastic shoes. Street shoes or tennis shoes should not be worn on the trampoline. The user should remove all sharp objects from his or her person that may cause injury or damage to the mat. Heavy, sharp, or pointed hard objects should never touch the mat.

MAINTENANCE

Your trampoline was manufactured using quality materials and crafted to provide you and your family with many years of enjoyment and exercise. Proper maintenance and care will help to prolong the life of the trampoline and reduce the possibility of injury. The following guidelines should always be followed.

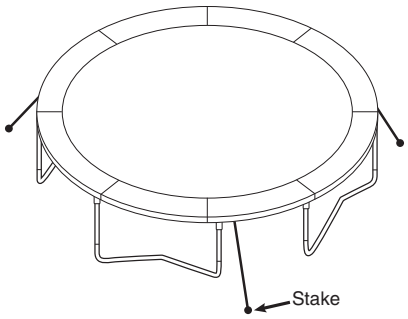
Inspect the trampoline before each use, and replace any worn, defective, or missing parts. The following conditions could represent possible hazards and increase the danger of personal injury:

- a missing, improperly positioned, or insecurely attached frame pad
- punctures, frays, tears, or holes worn in the mat or frame pad
- deterioration (wearing out) in the stitching or fabric of the mat or frame pad
- ruptured or missing springs
- a bent or broken frame or leg
- a sagging mat
- sharp points on the frame or suspension system

If any of these conditions exist, the trampoline should be taken apart or otherwise protected against use until the condition is fixed.

SPECIAL CONSIDERATIONS

High Wind



The trampoline can be blown around by high winds. If you expect high winds, the trampoline should be moved to a sheltered location, taken apart, or tied down to the ground with ropes and stakes (not included). At least three ropes and three stakes should be used. Make sure to attach the ropes to the top of the frame; do not simply secure the legs or the bases to the ground, as they can separate from the frame sockets. The tops of the stakes should be at ground level so they will not create a tripping hazard. In addition, the tops of the stakes should be covered, if necessary, so that users will not be injured by falling onto the stakes.

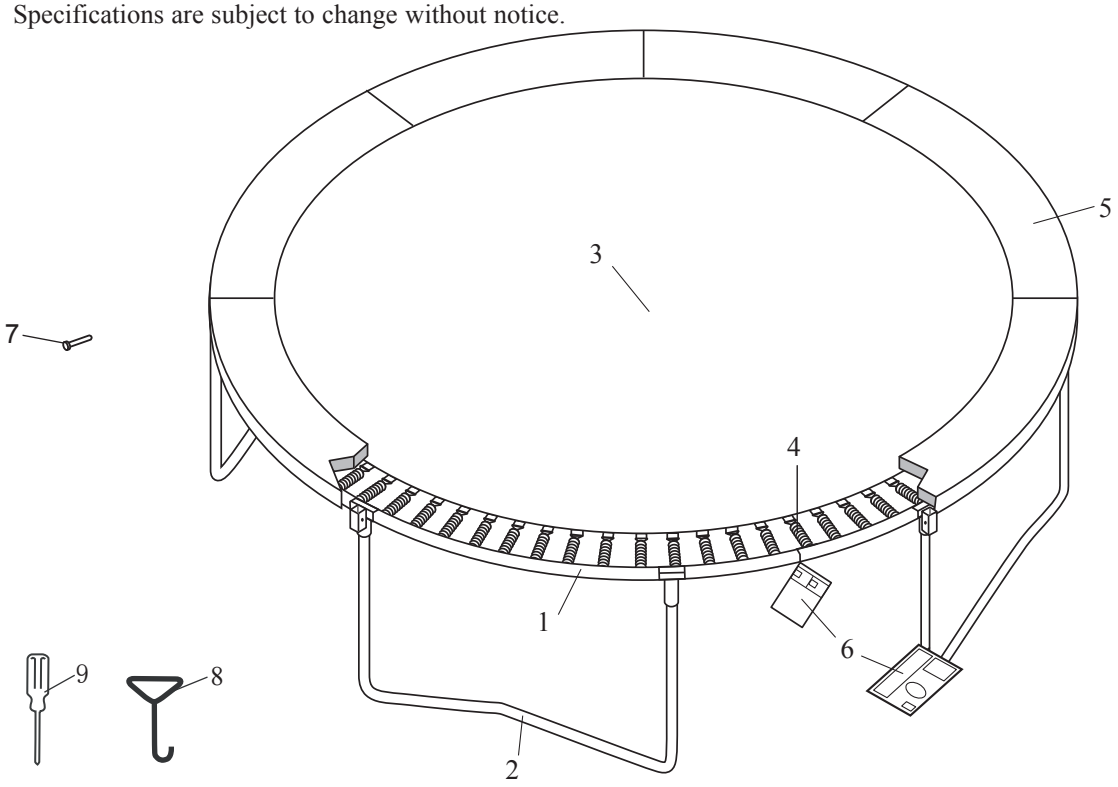
Moving the Trampoline

If the trampoline needs to be moved, it should be moved by two persons, kept horizontal, and lifted slightly. If necessary, the trampoline can be taken apart for moving. To take the trampoline apart, follow the assembly steps in reverse order (see pages 11 to 14). Do not attempt to take the frame sections, legs, or bases apart before the mat and springs have been removed.

EXPLODED DRAWING AND PARTS LIST

Key No.	Qty.	Description
1	8	Top Tube (Awith “T”-Joint and B with Socket)
2	4	Leg Brace
3	1	Stitched Bed with 56 V-rings
4	56	Springs
5	1	Frame Pad
6	1	User’s Manual and Safety Placard
7	10	#10 Sheet Metal Screw (2 spare parts)
8	1	Spring Tool
9	1	Screw Drive
*	1	Set of ASTM Frame Labels

* These parts are not illustrated.
Specifications are subject to change without notice.



ORDERING REPLACEMENT PARTS

To order replacement parts, visit our web site at www.skywalkertrampolines.com or call our toll-free Customer Care Hot Line at 1-866-603-Jump (5867), Monday through Friday, 8 a.m. until 5 p.m. Mountain Time (excluding holidays). To help us assist you, please provide the following information when calling:

- the MODEL of the trampoline (see the front cover of this manual)
- the KEY NUMBER and DESCRIPTION of the part (see the PART LIST above)
- the quantity needed
- the desired method of shipping

LIMITED WARRANTY

Skywalker Holdings, LLC warranties its trampoline products to be free from defects in material and workmanship under normal use and service conditions. The steel frame is warranted for one (1) year after the date of purchase. All other parts are warranted for ninety (90) days after the date of purchase.

All warranty coverage extends only to the original retail purchaser from the date of purchase. Skywalker Holdings, LLC obligation under this Warranty is limited to replacing or repairing, at Skywalker Holdings, LLC option, the product at one of this authorized service centers. All products for which a warranty claim is made must be received by Skywalker Holdings, LLC at one of its authorized locations. Preauthorization may be obtained by calling Skywalker Holding, LLC Customer Care Hot Line at 1-866-603-Jump(5867). This Warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage, or repair not provided by a Skywalker Holdings, LLC authorized service center, or to products used for commercial or rental purpose. No other Warranty beyond that specifically set forth above is authorized by Skywalker Holdings, LLC. SKYWALKER HOLDINGS, LLC IS NOT RESPONSIBLE OR LIABLE FOR INDIRECT, SPECIAL OR CONSEQUE NTIAL DAMAGES ARISING OUT OF OR IN CONNECTION WITH THE USE OR PERFORMANCE OF THE PRODUCT OR OTHER DAMAGES WITH RESPECT TO ANY ECONOMIC LOSS, LOSS OF PROPERTY, LOSS OF REVENUE OR PROFITS, LOSS OF ENJOYMENT OR USE, COST OF REMOVAL, INSTALLATION OR OTHER CONSEQUENTIAL DAMAGES. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

THE WARRANTY EXTENDED HEREUNDER IS IN LIEU OF ALL OTHER WARRANTIES AND ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS LIMITED IN ITS SCOPE AND DURATION TO THE TERMS SET FORTH HEREIN. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU. This Warranty gives you specific LEGAL RIGHTS. You may also have other rights which vary state to state.

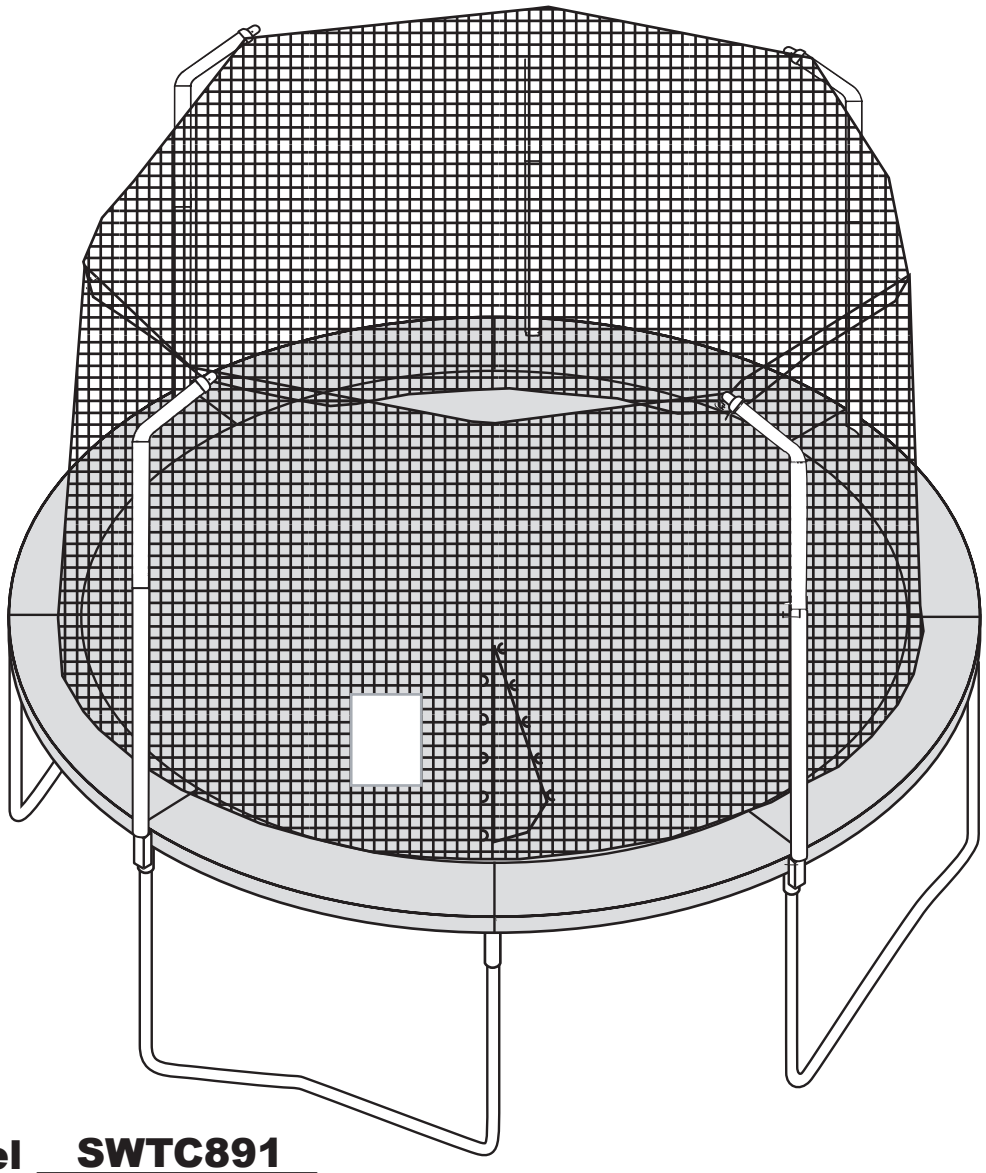
THIS WARRANTY IS VALID ONLY IN THE UNITED STATES.

Skywalker Holdings, LLC, PO Box 574, Brigham City, UT 84302 USA.

Printed in China © 2010 Skywalker Holdings, LLC,

User's Manual

8' Round Enclosure



Model SWTC891

⚠ WARNING

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference. Maximum user weight 175 lbs.

⚠ IMPORTANT

Trampoline / Enclosure's are susceptible to winds. Be sure to secure your Trampoline / Enclosure. Wind Damage is not covered in the warranty of your trampoline.

SKYWALKER TRAMPOLINES™

Model SWTC891

A serial decal is found on one of the trampoline legs. Model number decal tag is located on the jumping mat.

CONTENTS

Important Precautions 3
Warning Label Placement. 4
Before You Begin.....4
Enclosure Safety Information 5-7
Assembly.....8-11
Care and Maintenance.....12
Exploded Drawing and Parts List.....13
Ordering Replacement Parts 13
Limited Warranty .....Back

QUESTIONS?

If you have questions after reading this manual, please call our toll-free Customer Care Hot Line. The trained technicians on our Customer Care Hot Line will provide immediate assistance.

Customer Care Hot Line: 1-866-603-Jump (5867)
Monday—Friday, 8 a.m.—5 p.m. Mountain Time

REPLACEMENT PARTS

www.skywalkertrampolines.com

! WARNING

Read the assembly, installation, care, maintenance, and use instructions in this manual prior to assembling and using this trampoline. Save this manual for future reference.

IMPORTANT PRECAUTIONS

! WARNING: To reduce the risk of serious injury, read and follow all of the warnings, precautions, and instructions in this manual before you assemble (put together) and use the trampoline enclosure.

1. It is the responsibility of the owner and supervisors of the trampoline and enclosure to make sure all users obey the safety instructions given in this manual.

2. The trampoline enclosure is to be used only as an enclosure for a round trampoline.

3. Be sure the trampoline and enclosure are on a level surface before you use it.

4. Be sure there is enough clear space above the trampoline and enclosure before you use it. It is best to have at least 24 feet (7.3 meters) of clear space above the ground. This space must be clear of wires, tree limbs, and any other possible hazards.

5. Lateral (sidewise) clearance is very important. Place the trampoline and enclosure where it is not near walls, buildings, fences, sidewalks, and other play areas. Always keep a clear space on all sides of the trampoline and enclosure.

6. Use the trampoline and enclosure in an area with lots of light. If the trampoline and enclosure are in a shady area you may need to use artificial (electrical) lighting in the area.

7. Be sure the trampoline and enclosure are only used with your permission. Always have someone there to supervise when they are being used. If you use a ladder to get on the trampoline, be sure it is removed when the trampoline and enclosure are not being used.

8. Always inspect the trampoline enclosure before it is used. Make sure that the netting, enclosure tubes, and foam sleeves are correctly positioned. Replace any worn, defective, or missing parts. (Jumpers may be hurt if the trampoline and enclosure are used when they are in poor condition.)

9. Remove any objects from under the trampoline and enclosure.

10. Do not attach anything to the netting that is not a manufacturer-approved accessory or part of the enclosure.

11. Bounce only when the surface of the mat (bed) is dry. There should be very little or no wind or air movement. The trampoline and enclosure must not be used in gusty or severe winds.

12. This trampoline enclosure is made for users who do not weigh more than 175 pounds and children less than 6 years old should not use it.

13. Do not let more than one person inside the trampoline enclosure at the same time. Two or more people jumping at the same time can cause someone to be badly hurt.

14. Wear clothing free of drawstrings, hooks, loops, or anything that could get caught in the netting.

15. Do not jump on the trampoline while you have or are holding any objects, especially something sharp or breakable.

16. Do not use the trampoline and enclosure if you have been using alcohol or drugs. These things cause you to not be able to move as fast, have poor judgment, and have poor physical coordination.

17. The trampoline should only be used when an older person, who knows the proper safety precautions, is there to supervise.

18. Misuse and abuse of the trampoline enclosure is dangerous and can cause you to be badly hurt.

19. Always climb onto and off of the trampoline. Never jump onto it or off of it. Do not use the trampoline to bounce you to other objects.

20. Enter and exit the trampoline enclosure only at the door made for the purpose.

21. Do not try to crawl under the netting.

22. Do not try to jump over the netting.

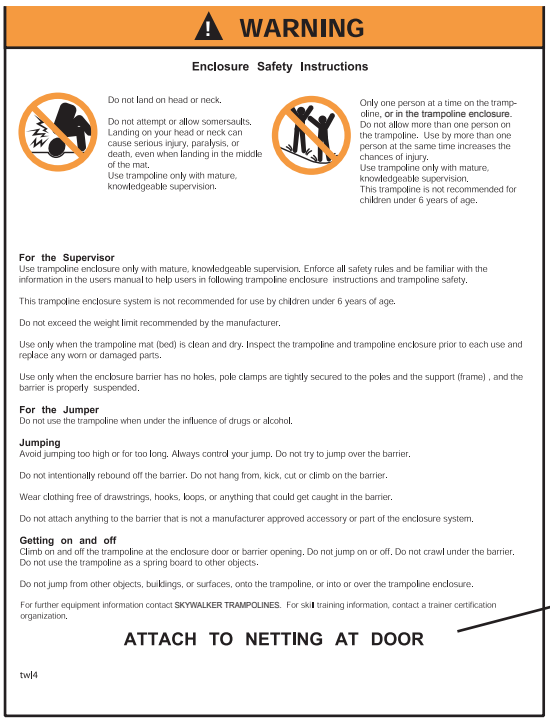
23. Do not try to bounce off of the netting.

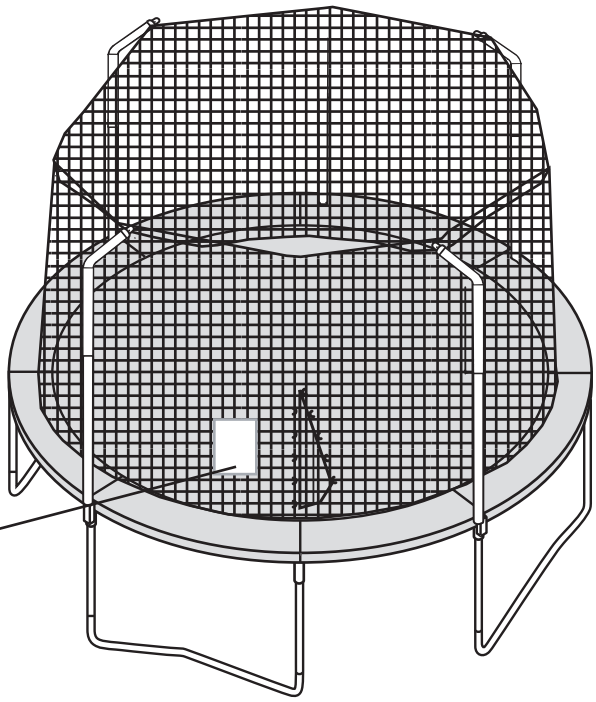
24. Do not hang from, kick, cut, or climb on the netting.

25. The trampoline and enclosure frames are made of metal. They are not grounded and will conduct electricity. For this reason, an electrocution hazard exists. No lights, electric heaters, extension cords, or household electrical appliances are to be permitted in or on the trampoline or enclosure at any time.

26. Do not allow more than one person inside the trampoline enclosure. Use of more than one person at the same time can result in serious injury.

WARNING LABEL PLACEMENT


WARNING
Enclosure Safety Instructions
Do not land on head or neck.
Do not attempt or allow somersaults. Landing on your head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the mat.
Use trampoline only with mature, knowledgeable supervision.
Only one person at a time on the trampoline, or in the trampoline enclosure. Do not allow more than one person on the trampoline. Use by more than one person at the same time increases the chances of injury.
Use trampoline only with mature, knowledgeable supervision.
This trampoline is not recommended for children under 6 years of age.
For the Supervisor
Use trampoline enclosure only with mature, knowledgeable supervision. Enforce all safety rules and be familiar with the information in the users manual to help users in following trampoline enclosure instructions and trampoline safety.
This trampoline enclosure system is not recommended for use by children under 6 years of age.
Do not exceed the weight limit recommended by the manufacturer.
Use only when the trampoline mat (bed) is clean and dry. Inspect the trampoline and trampoline enclosure prior to each use and replace any worn or damaged parts.
Use only when the enclosure barrier has no holes, pole clamps are tightly secured to the poles and the support (frame) , and the barrier is properly suspended.
For the Jumper
Do not use the trampoline when under the influence of drugs or alcohol.
Jumping
Avoid jumping too high or for too long. Always control your jump. Do not try to jump over the barrier.
Do not intentionally rebound off the barrier. Do not hang from, kick, cut or climb on the barrier.
Wear clothing free of drawstrings, hooks, loops, or anything that could get caught in the barrier.
Do not attach anything to the barrier that is not a manufacturer approved accessory or part of the enclosure system.
Getting on and off
Climb on and off the trampoline at the enclosure door or barrier opening. Do not jump on or off. Do not crawl under the barrier. Do not use the trampoline as a spring board to other objects.
Do not jump from other objects, buildings, or surfaces, onto the trampoline, or into or over the trampoline enclosure.
For further equipment information contact SKYWALKER TRAMPOLINES. For skill training information, contact a trainer certification organization.
ATTACH TO NETTING AT DOOR
twl4



The placard shown at the left was sewn to the trampoline enclosure netting.
If the placard is missing or illegible, call our Customer Care Hot Line toll-free at 1-866-603-Jump (5867), Monday through Friday, 8 a.m. until 5 p.m. Mountain Time, to order a free replacement placard.

Note: The labels and placard are not shown as actual size.

BEFORE YOU BEGIN

Thank you for choosing a Skywalker Trampolines Brand enclosure. The Round Enclosure, when combined with a properly placed and maintained trampolines, will provide many years of backyard fun.
Your trampoline enclosure comes equipped with warning and instructions for the assembly, care, maintenance, and use of the enclosure. This information must be ready by all trampolines supervisors and users before any person is allowed to use the enclosure on a trampoline.

If you have any questions after reading this manual, please call our toll-free Customer Care Hot Line at 1-866-603-Jump (5867), Monday through Friday, 8 a.m. until 5 p.m. Mountain Time (excluding holidays). To help us assist you, please mention the name of the product when calling (Trampoline Enclosure System).

ENCLOSURE SAFETY INFORMATION

NEED FOR TRAMPOLINE ENCLOSURE SAFETY

A trampoline enclosure is a recreational product.

The information on this page and on pages 6-7 identify important safety precautions. The precautions are not all-inclusive, because an enclosure can be used in ways that this manual cannot cover completely.

To prevent pinches and cuts during enclosure use, a frame pad must be installed on the trampoline. (See the trampoline manufacturer's instructions.) The frame pad must be placed on the trampoline before the enclosure is erected. The frame pad reduces the chance of injury from accidental contact with the springs and frame.

USING THE ENCLOSURE SAFELY

Adult Supervision of Children

Children using a trampoline with a trampoline enclosure must be supervised by adults. Young children must be supervised constantly. Adults must pay particular attention to:

- things that children bring into the enclosure.
- children's activities inside the enclosure.
- conditions inside the enclosure while children are using it.
- the way children enter and exit the enclosure.

Additional details of safety enclosure use are described below.

Electrocution Hazard Associated with the Metal Frame of the Trampoline and Enclosure

The trampoline and enclosure frames are made of galvanized steel. They are not grounded and will conduct electricity. For this reason, an electrocution hazard exists. No lights, electric heaters, extension cords, or household electrical appliances are to be permitted in or on the trampoline or enclosure at any time.

Hazards Associated with Entering and Leaving the Trampoline Enclosure

A trampoline enclosure installed on a trampoline is raised off the ground. The height of the enclosure increases the risk of a fall when a jumper is entering or leaving the enclosure. Young children, especially, may have difficulty entering and exiting the enclosure. To reduce the risk of falling, always help young children to get into and out of the enclosure.

Enter and exit the trampoline enclosure only through the door of the enclosure (the opening in the netting walls). The trampoline mat (bed) and the netting walls of the enclosure are separate pieces. No jumper, especially young children, should ever leave the enclosure by going out between the mat and the netting walls. Trying to get out in this way creates a risk of choking from being caught between the trampoline frame and the netting walls.

Darkness increases the chances of a fall when a jumper is entering or leaving the enclosure. Do not use the trampoline unless there is plenty of lighting provided.

Hazards Associated with Animals, Sharp or Breakable Objects

To avoid damage to the trampoline enclosure and the trampoline, do not allow pets or other animals inside of the enclosure. The claws and teeth of animals can damage the netting. Do not jump on the trampoline while holding or wearing a sharp or breakable object.

Hazards Associated with High Winds

A trampoline with an enclosure can be moved or blown over by high winds. Anyone in its path, or inside of the enclosure, may be injured if this happens. If you expect high winds, take down the enclosure netting and stake the trampoline frame to the ground (see page 10), or move the trampoline and enclosure to a sheltered location.

Storing the Trampoline Enclosure Safely

Specific steps for storing the trampoline enclosure are given later in this manual. There are special safety precautions to be aware of when storing the enclosure.

Remove the attached arch sections as a unit and place them on the ground. Separate the tubes after they are on the ground. Avoid pinching your fingers by wearing gloves and keeping your fingers away from pinch points near the bracket assembly while you are removing the tubes from the frame.

Placing the Trampoline and Enclosure in a Safe Place

There must be at least 24 feet (7.3 meters) of clear, open space above the ground. Do not place or store anything underneath the trampoline and enclosure.

To avoid injury, the trampoline and enclosure must be kept away from objects and possible hazards including electric power wiring, tree limbs, and fences. Do not place the trampoline and enclosure near any other recreational devices or structures such as a swimming pool or swing set.

The trampoline and enclosure must be placed on a level surface before use. The area around the trampoline must always have plenty of light.

For the Supervisor

Be familiar with the information in this manual and enforce all of the safety rules. Help all users to utilize the trampoline and enclosure safely.

All trampoline and enclosure users must have someone to supervise them at all times, regardless of the skill or age of the user.

Secure the trampoline and enclosure against unauthorized and unsupervised use. Keep the trampoline and enclosure free of any objects that could interfere with the jumper.

This trampoline and enclosure is not recommended for use by children under 6 years of age or by anyone weighing more than 175 pounds.

Use the trampoline and enclosure only when the trampoline mat (bed) is clean and dry. Inspect the trampoline and enclosure prior to each use and replace any worn or damaged parts. Use only when the enclosure netting has no holes, all uprights are tightly bolted into their sockets, and the netting is properly suspended.

DO NOT attempt or allow somersaults on the trampoline. Landing on the back or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bed.

For the Jumper

Do not use the trampoline enclosure when under the influence of drugs or alcohol.

JUMPING

Avoid jumping too high or for too long. Always control your jump.

Take turns jumping one at a time, and always have someone watch you.

Do not attempt to jump over the netting. Do not intentionally bounce off of the netting. Do not hang from, kick, cut, or climb on the netting.

Wear clothing that does not have drawstrings, hooks, loops or anything else that could get caught in the netting.

Do not attach anything to the netting that is not a Skywalker approved accessory or part of the of the trampoline enclosure.

How to Enter and Exit the Trampoline Enclosure

Enter and exit the trampoline enclosure only through the door in the netting. To enter the enclosure, first unfasten the plastic clips on the door and unzip the zippers. Place one knee on the frame pad and climb head first through the door. Refasten the plastic clips and close the zippers.

To leave the enclosure, first unzip the zippers on the door and unfasten the plastic clips. Sit on the mat (bed) of the trampoline and climb feet first through the door. When you are through the door and sitting on the frame pad, carefully step or jump to the ground. Close the zippers and refasten the plastic clips.

ASSEMBLY

ASSEMBLY (PUTTING THE ENCLOSURE TOGETHER)

IMPORTANT ASSEMBLY INFORMATION

- Need phillips screw driver (included).
- Assembly requires two adults. Keep children away from the trampoline enclosure until it is completely put together.
- Use gloves to protect your hands from pinch points while putting the enclosure together.
- Make sure that the trampoline is properly put together, with the frame pad correctly laid out, before you put together the trampoline enclosure.
- The assembly steps refer to parts by their descriptions and key numbers (see the PARTS LIST on page 13 and make sure that all listed parts are included. If a part is missing, refer to ORDERING REPLACEMENT PARTS at the bottom of page 13.

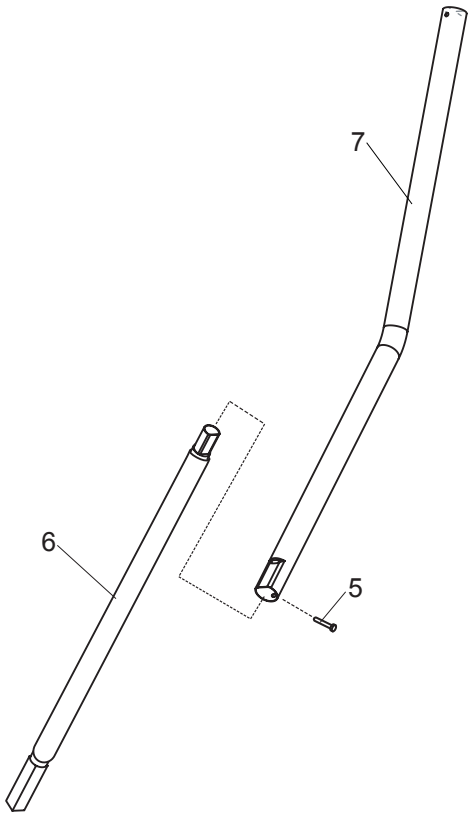
TRAMPOLINE PLACEMENT

1. Place the trampoline and enclosure on a level surface before you use it.
2. Adequate overhead clearance is essential. A minimum of 24 feet (7.3 meters) from the ground is recommended. Provide clearance from wires, tree limbs, and other possible hazards. Lateral (sideways) clearance is also essential. Place the trampoline and enclosure away from walls, structures, fences, and other play areas. Maintain a clear space on all sides of the trampoline and enclosure.
3. Use the trampoline in an area with lots of light. If the trampoline is indoors or in a shady areas you may need to use artificial (electrical) lighting in the area.
4. Secure the trampoline and enclosure against unauthorized and unsupervised use.
5. Remove any objects from under the trampoline and enclosure.
6. The trampoline enclosure is only to be used as an enclosure for a specific round trampoline.

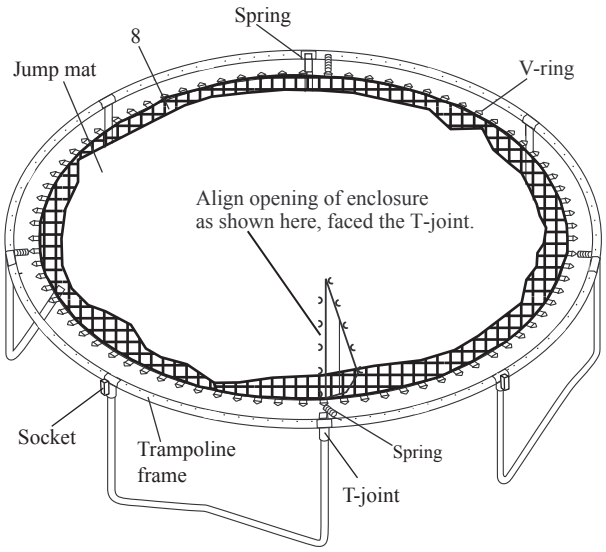
1. Make sure that you understand the information in the box at the top of this page.

2. Sleeve the Straight Tube (6) and Curved Tube (7) with foam (9). Lay one Straight Tube (6) and one Curved Tube (7) on the ground, insert the Straight Tube(6) into the Curved Tube(7), secure with the Screw(5).

Repeat this step to attach the three remaining Straight Tubes(6) and Curved tubes(7) together (not shown).

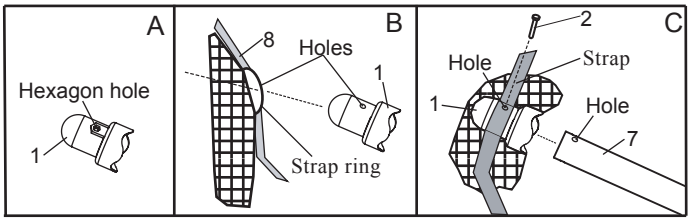


3. Attach the Jump Mat to the trampoline frame by referring to steps 4-5 in the trampoline manual.
Be sure to place the door opening in the enclosure netting so it is faced one T-joint of the trampoline where the jumpers will climb off of and onto the trampoline easily as shown.



4. Attach the Frame Pad to the trampoline frame. Refer to step 6 on page 13 in your trampoline manual for further instruction.

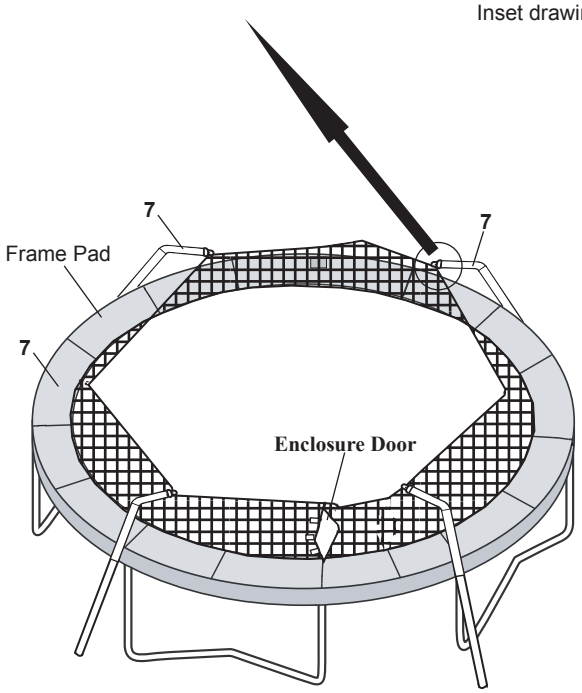
Note: There is a Hexagon hole on the pole cap (1) with a nut inside as shown A. Insert the pole cap(1) though one strap ring on the top edge of the enclosure mesh(8) as shown in Inset Drawing B. **Make sure the Hexagon hole side of the cap is against the mesh, and the holes on both the strap ring and the caps are aligned.**



Inset drawing

Hold the pole cap close to a curved tube (7) with foam(9) as shown in Inset Drawing C. Insert the curved tube(7) into the pole cap. **Make sure the holes on the curved tube**, **pole cap and strap ring are aligned.** Insert the M5x47mm bolt(2) until it touches the nut in the Hexagon hole of the pole cap, securing them together.

Repeat this process to assemble the rest of the pole caps(1) to the curved tubes(7) with foam (9) by the same manner.

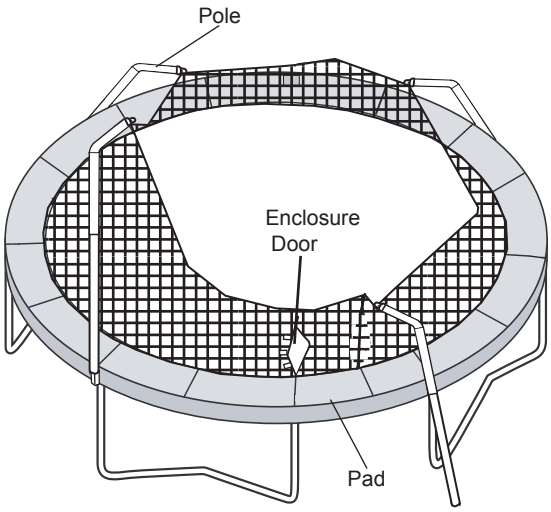


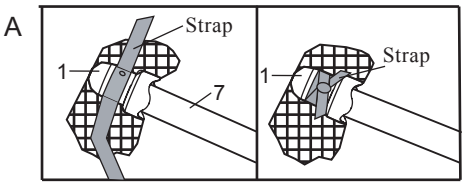
5. **Note:** In Step 6 you will secure the enclosure poles to the frame of the trampoline.

Start from the enclosure door, lift one of the poles assembled in Step 1, see the insert drawing. Insert the Straight Tube(6) into the top hole of the Square Socket on trampoline frame as shown. **Make sure the bent side of the enclosure poles are facing toward the center of the trampoline.**

Note: The end of the straight tubes(6) are sharp. Use caution when assembling.

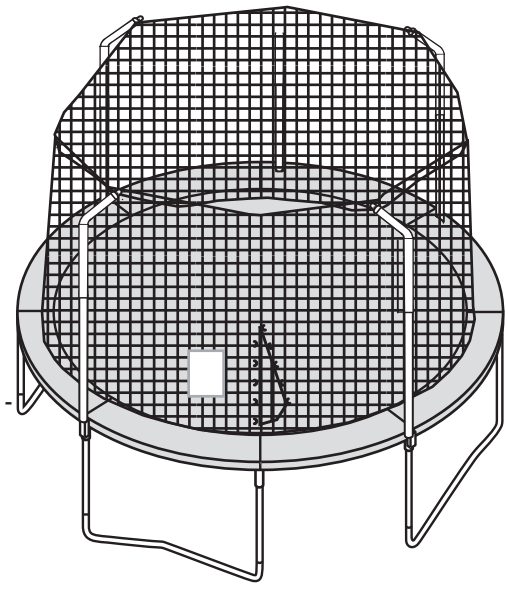
Repeat this process to assemble the remaining three poles to the trampoline frame.



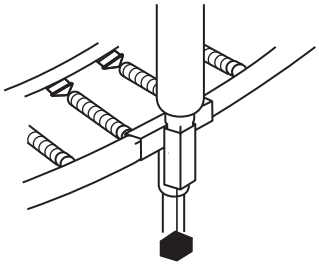


6. Tie the straps that are sewn on the edge of the enclosure mesh around the outside of the cap. Make sure to secure the knot tightly, see insert drawing A..

Note: The enclosure poles are high, be careful when you attach the straps. If needed, please use a ladder.

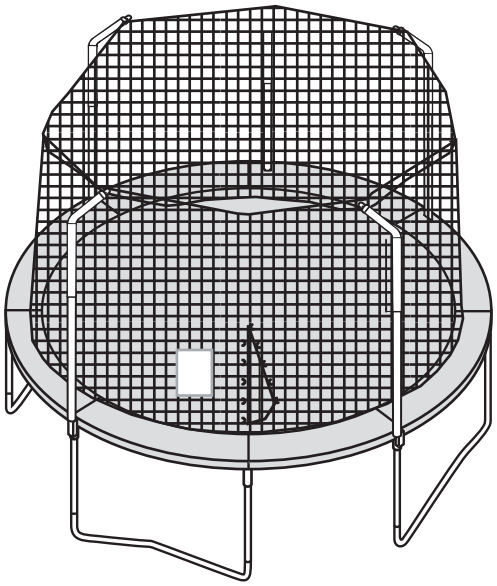


7. Insert the end cap (4) into the bottom hole of the Socket.



Insert end cap (4) into end of Socket

8. Your trampoline enclosure is now fully assembled (put together). **Make sure that all parts are securely attached. Familiarize yourself and all users with the trampoline and enclosure with the safety precautions, use and instructional materials, and care and maintenance instructions in this manual before using the trampoline and enclosure.**



DISASSEMBLY (TAKING THE ENCLOSURE APART)

To disassemble the trampoline enclosure (take it apart), follow assembly steps 1 through 7 in reverse order.

CARE AND MAINTENANCE

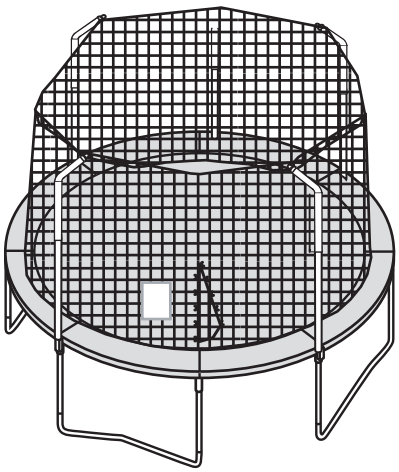
TRAMPOLINE ENCLOSURE CARE AND MAINTENANCE

To avoid damage to the trampoline and enclosure, do not allow pets or animals inside the enclosure.

Appropriate shoes should be worn inside the enclosure to reduce wear to the trampoline mat (bed). Follow the trampoline manufacturer's recommendations.

Continued exposure over a long period of time to the sun, especially to ultraviolet rays, will shorten the life of the enclosure fabric. For longer fabric life, store the enclosure when it is not being used. A dry enclosure, properly stored, will provide the longest life of the fabric, sewing, and hardware. Remove the enclosure from the trampoline during harsh weather conditions or during long periods of non-use.

Inspect the trampoline enclosure before each use, and replace any worn, defective, or missing parts. The following conditions could represent potential hazards and increase the possibility of getting hurt:



- missing, improperly positioned, or insecurely attached netting, enclosure tubes, or foam sleeves
- punctures, frays, tears, or holes worn in the netting or foam sleeves
- deterioration in the stitching or fabric of the netting
- bent or broken enclosure tubes
- sagging netting
- sharp protrusions on enclosure tubes

If any of these conditions exist, the trampoline enclosure should be disassembled (taken apart) or otherwise protected from being used until the condition is fixed.

SPECIAL CONSIDERATIONS

High Wind

It is possible for the trampoline and enclosure to be blown about by high winds. If you expect high winds, move the trampoline and enclosure to a sheltered location. Disassemble (take down) the enclosure netting. Tie the trampoline frame down to the ground using ropes and stakes (not included). At least three ropes and three stakes should be used. The tops of the stakes should be at ground level so that they will not create a tripping hazard. In addition, the tops of the stakes should be covered, if necessary, so that users will not be hurt by falling onto the stakes. Make sure to attach the ropes to the top of the trampoline frame: do not simply secure the legs or the bases to the ground as they can separate from the frame sockets.

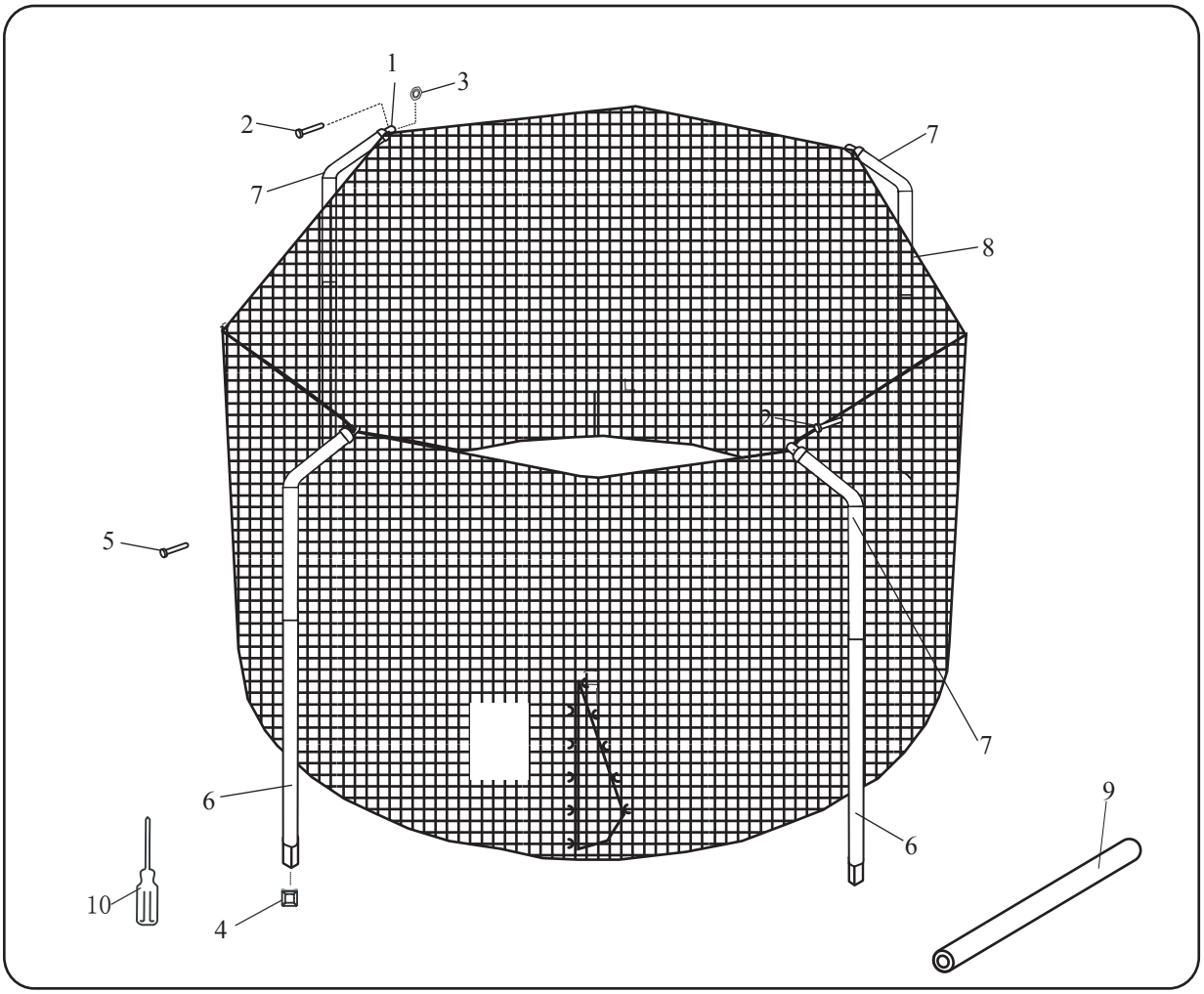
Moving the Trampoline and Enclosure

If the trampoline and enclosure are to be moved a long distance, they should first be taken apart. See DISASSEMBLY ON PAGE 11. In addition, refer to the trampoline manufacturer's user's manual.

EXPLODED DRAWING AND PARTS LIST

Key No.	Qty.	Description
1	4	Pole Cap
2	4	M5x47mm Bolt
3	4	M5 Locknut
4	4	End Cap
5	4	Self-tapping Screw
6	4	Straight Tube
7	4	Curved Tube
8	1	Enclosure net with straps
9	8	Foam
10	1	Screw Drive
#	1	User's Manual

 # These parts are not illustrated.
key # 3 , M5 Locknut: pre-assembled on Key # 1 Pole Cap in the box.
Specifications are subject to change without notice.



ORDERING REPLACEMENT PARTS

To order replacement parts, visit our web site at www.skywalkertrampolines.com or call our toll-free Customer Care Hot Line at 1-866-603-Jump (5867), Monday through Friday, 8 a.m. until 5 p.m. Mountain Time (excluding holidays). To help us assist you, please provide the following information when calling:

- the MODEL of the trampoline (see the front cover of this manual)
- the KEY NUMBER and DESCRIPTION of the part (see the PARTS LIST above)
- the quantity needed
- the desired method of shipping

LIMITED WARRANTY

Skywalker Holdings, LLC warranties its trampoline products to be free from defects in material and workmanship under normal use and service conditions. The steel frame is warranted for one (1) year after the date of purchase. All other parts are warranted for ninety (90) days after the date of purchase.

All warranty coverage extends only to the original retail purchaser from the date of purchase. Skywalker Holdings, LLC obligation under this Warranty is limited to replacing or repairing, at Skywalker Holdings, LLC option, the product at one of this authorized service centers. All products for which a warranty claim is made must be received by Skywalker Holdings, LLC at one of its authorized locations. Preauthorization may be obtained by calling Skywalker Holding, LLC Customer Care Hot Line at 1-866-603-Jump(5867). This Warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage, or repair not provided by a Skywalker Holdings, LLC authorized service center, or to products used for commercial or rental purpose. No other Warranty beyond that specifically set forth above is authorized by Skywalker Holdings, LLC. SKYWALKER HOLDINGS, LLC IS NOT RESPONSIBLE OR LIABLE FOR INDIRECT, SPECIAL OR CONSEQUE NTIAL DAMAGES ARISING OUT OF OR IN CONNECTION WITH THE USE OR PERFORMANCE OF THE PRODUCT OR OTHER DAMAGES WITH RESPECT TO ANY ECONOMIC LOSS, LOSS OF PROPERTY, LOSS OF REVENUE OR PROFITS, LOSS OF ENJOYMENT OR USE, COST OF REMOVAL, INSTALLATION OR OTHER CONSEQUENTIAL DAMAGES. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

THE WARRANTY EXTENDED HEREUNDER IS IN LIEU OF ALL OTHER WARRANTIES AND ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS LIMITED IN ITS SCOPE AND DURATION TO THE TERMS SET FORTH HEREIN. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU. This Warranty gives you specific LEGAL RIGHTS. You may also have other rights which vary state to state.

THIS WARRANTY IS VALID ONLY IN THE UNITED STATES.

Skywalker Holdings, LLC, PO Box 574, Brigham City, UT 84302 USA.

Printed in China © 2010 Skywalker Holdings, LLC,